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ASTM E 84 Surface Burning Characteristics of "Lucido 01 Bordeaux" High Gloss PET Panel

A Report To:	Mercury Wood Products 918 Edgely Blvd. Vaughan, Ontario L4K 4V4
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Submitted by:	Exova Warringtonfire North America
Report No.	13-002-322 4 Pages
Date:	May 31, 2013

ACCREDITATION To ISO/IEC 17025 for a defined Scope of Testing by the International Accreditation Service

SPECIFICATIONS OF ORDER

Determine the Flame Spread and Smoke Developed Indices based upon a single test conducted in accordance with ASTM E 84-12c, as per Exova Warringtonfire North America Quotation No. 13-002-161641 accepted May 17, 2013.

SAMPLE IDENTIFICATION

(Exova sample identification number 13-002-S0322)

High Gloss PET panel system, identified as:
"Lucido 01 Bordeaux"

TEST PROCEDURE

The method, designated as ASTM E 84-12c "Standard Method of Test for Surface Burning Characteristics of Building Materials", is designed to determine the relative surface burning characteristics of materials under specific test conditions. Results are expressed in terms of Flame Spread Index (FSI) and Smoke Developed (SD).

Although the procedure is applicable to materials, products and assemblies used in building construction for development of comparative surface spread of flame data, the test results may not reflect the relative surface burning characteristics of tested materials under all building fire conditions.

SAMPLE PREPARATION

The test sample consisted of a total of 3 sections of material, each approximately 0.75 inch (19 mm) in thickness by 21 inches (533 mm) in width. two sections were approximately 104 inches (2642 mm) in length and 1 section was approximately 79 inches (2007 mm) in length. The sections were butted together to form the requisite specimen length. Prior to testing, the sample was conditioned to constant weight at a temperature of $73 \pm 5^\circ\text{F}$ ($23 \pm 3^\circ\text{C}$) and a relative humidity of $50 \pm 5\%$. During testing the sample was self-supporting and the gloss surface of the panel was exposed to the test flame.

The testing was performed on: 2013-05-17

SUMMARY OF TEST PROCEDURE

The tunnel is preheated to $150 \pm 5^\circ\text{F}$ ($66 \pm 2.8^\circ\text{C}$), as measured by the floor-embedded thermocouple located 23.25 feet (7087 mm) downstream of the burner ports, and allowed to cool to $105 \pm 5^\circ\text{F}$ ($40.5 \pm 2.8^\circ\text{C}$), as measured by the floor-embedded thermocouple located 13 feet (3962 mm) from the burners. At this time the tunnel lid is raised and the test sample is placed along the ledges of the tunnel so as to form a continuous ceiling 24 feet (7315 mm) long, 12 inches (305 mm) above the floor. Three 8 foot (2438 mm) sections of 0.25 inch (6 mm) cement board are then placed on the back side of the sample end-to-end, to protect the tunnel lid, and the lid is then lowered into place.

SUMMARY OF TEST PROCEDURE (continued)

Upon ignition of the gas burners, the flame spread distance is observed and recorded every second. Flame spread distance versus time is plotted. Calculations ignore all flame front recessions and Flame Spread Index (FSI) is determined by calculating the total area under the curve for the test sample. If the area under the curve (A) is less than or equal to 97.5 min·ft, then $FSI = 0.515 \cdot A$; if greater, $FSI = 4900 / (195 - A)$. FSI is then rounded to the nearest multiple of 5.

Smoke Developed (SD) is determined by dividing the total area under the obscuration curve by that of red oak, and multiplying by 100. SD is then rounded to the nearest multiple of 5 if less than 200. SD values over 200 are rounded to the nearest multiple of 50. Section 5.1.9.1 of ASTM E 84-12c could be interpreted to specify a single combination of lamp and photocell to create the requisite optical system. It is anticipated that the section will be clarified to permit alternative, equivalent systems in future revisions of the test standard. In May 2012, the Exova tunnel was modified to include a specially-designed optical measurement system that is utilized by many other tunnel systems worldwide. Although an improvement to performance and reliability is realized, as of this date the new system may not be specifically recognized by ASTM E 84 so this may represent a deviation to the test protocol.

TEST RESULTS

<u>SAMPLE</u>	<u>Flame Spread Index (FSI)</u>	<u>Smoke Developed (SD)</u>
"Lucido 01 Bordeaux"	185	170

Observations of Burning Characteristics

- The sample ignited approximately 53 seconds after exposure to the test flame. Melting and dripping behaviour was observed. Material on the floor of the tunnel ignited at approximately 125 seconds.
- The flame front propagated to a maximum distance of 19.5 feet (6 metres) at approximately 115 seconds.

Authorities having jurisdiction usually refer to these categories:

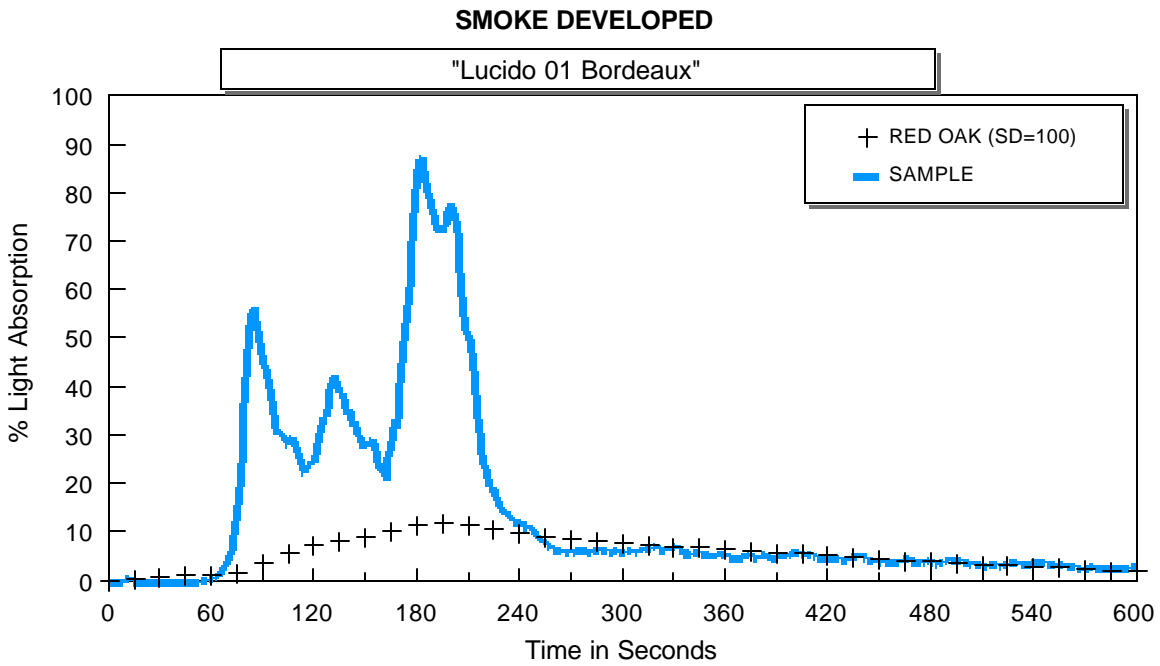
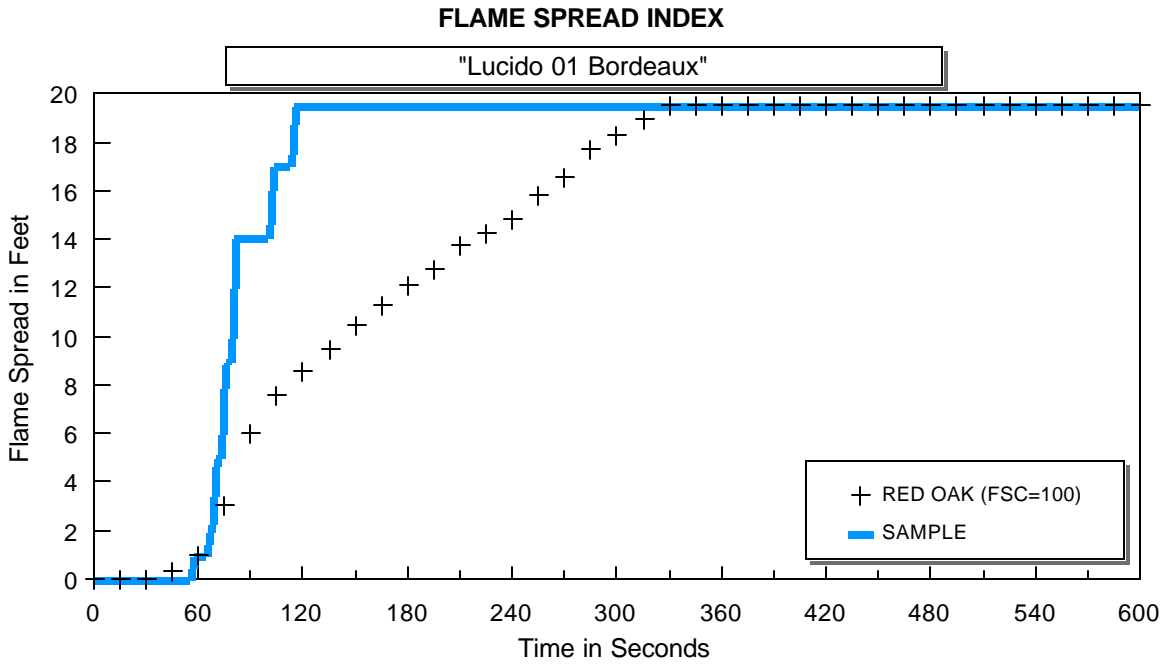
	<u>Flame-Spread Index</u>	<u>Smoke Development</u>
Class 1 or A	0 - 25	450 Maximum
Class 2 or B	26 - 75	450 Maximum
Class 3 or C	76 - 200	450 Maximum

Note: This is an electronic copy of the report. Signatures are on file with the original report.

Robert A. Carleton,
Technologist.

Ian Smith,
Technical Manager.

Note: This report and service are covered under Exova Canada Inc. Standard Terms and Conditions of Contract which may be found on the Exova website (www.exova.com), or by calling 1-866-263-9268.



**Flame Spread
Index (FSI)**
185

**Smoke
Developed (SD)**
170