



PRODUCT AVAILABILITY GUIDE

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877.726.6526
pionite.com

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To assist us in the processing of your orders, please follow these guidelines.

Important Information:

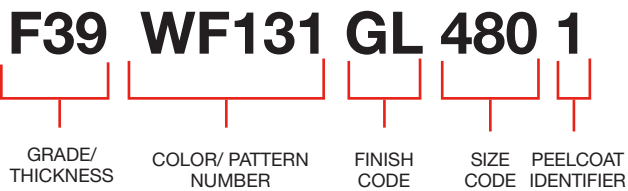
- Color/Pattern Name/Description
- Grade/Thickness
- Finish Code/Name
- Size

To place a sample order

Call: **877-726-6526**
 Email: **hpl_samples@panolam.com**

How to Order

Part number consists of 16 digits:



- First 3 digits: Product Code that indicates product type and grade
- Next 5 digits: Color/pattern number
- Next 2 digits: Finish Code
- Next 3 digits: Size Code
- Last digit: Peelcoat identifier
 < Blank > – no peelcoat
 1 – peelcoat 1 side
 2 – peelcoat 2 side (Used with good 2 sides ThickLam)

Size Code	Width		Length
080	2.5'	X	8.0'
000	2.5'	X	10.0'
020	2.5'	X	12.0'
380	3.0'	X	8.0'
300	3.0'	X	10.0'
320	3.0'	X	12.0'
480	4.0'	X	8.0'
400	4.0'	X	10.0'
420	4.0'	X	12.0'
580	5.0'	X	8.0'
500	5.0'	X	10.0'
520	5.0'	X	12.0'

Pionite Finish Options

The finishes below are available for most Pionite laminate types, including Standard HPL, ThruColor™ HPL, ThickLam, and others. Not all finishes are available for use with every pattern, type, or grade. Contact your representative.

FINISH	FINISH CODE	DESCRIPTION	FINISH TYPE	PRICING
TEXTURED/SUEDE	SD	Low gloss, textured finish. Softens wood grains, patterns and solids with a fine graining.	Standard	–
VELVET	VE	A smooth, finely grained furniture finish.	Standard	–
SUPER MATTE	SM	Smooth, non-reflective finish.	Premium	Upcharge
POLISHED VELVET	PV	A semi-gloss minutely grained finish.	Premium	Upcharge
MEDIUM GLOSS	MG	Medium gloss, smooth finish.	Premium	Upcharge
GLOSS	GL	High gloss, smooth finish.	Premium	Upcharge
FINELINE	FL	Deep, fine grained linear textured finish.	Premium	Upcharge
TIMBERLINE	TL	Wide grained, linear texture.	Premium	Upcharge
BARNBOARD	BB	Linear plank, matte woodgrain.	Premium	Upcharge
AGED BARK	AB	Medium grain, weathered woodgrain.	Premium	Upcharge
WOOD ESSENCE	WE	Natural-appearing, linear woodgrain finish.	Premium	Upcharge
LINEZ	LZ	Deeply embossed, linear woodgrain finish.	Premium	Upcharge
ASHWOOD	AW	Fine wood finish with a cathedral grain. Embossed woodgrain finish.	Premium	Upcharge
GROOVY	GV	Abstract pattern than appears to create motion.	Premium	Upcharge
SOFT LEATHER	LR	Finely grained leather finish.	Premium	Upcharge
GRANITE	GR	Polished stone texture finish.	Premium	Upcharge
CRYSTAL	CR	Fine pebble grained finish, with a medium gloss/subtle dimensional with high light reflectivity.	Premium	Upcharge
SLATE	SL	Deeply embossed slate finish.	Premium	Upcharge
STONEX	SX	Combined natural and polished stone surface.	Premium	Upcharge

Size Availability Chart for Finishes

Some finishes have limitations in the sizes available. While the panels can be cut down to smaller sizes, the customer may be billed for the full panel size. See chart below for the billable s.f. for each size and finish.

Finish Code	Finish Description	30 x 96	30 x 120	30 x 144	36 x 84	36 x 96	36 x 120	36 x 144	48 x 84	48 x 96	48 x 120	48 x 144	60 x 96	60 x 120	60 x 144
SD	Textured/Suede	√	√	√	√	√	√	√	√	√	√	√	√	√	√
VE	Velvet	√	√	√	√	√	√	√	√	√	√	√	√	√	√
SM	Super Matte	√	√	√	√	√	√	√	√	√	√	√	√	√	√
PV	Polished Velvet	√	√	√	√	√	√	√	√	√	√	√	√	√	√
MG	Medium Gloss	√	√	√	√	√	50	60	√	√	50	60	√	√	√
GL	Gloss	√	√	√	√	√	√	√	√	√	√	√	√	√	√
FL	Fineline	√	√	√	√	√	√	√	√	√	√	√	√	√	√
TL	Timberline	√	√	√	√	√	√	√	√	√	√	√	√	√	√
BB	Barnboard	√	√	√	√	√	√	√	√	√	√	√	√	√	√
AB	Aged Bark	√	√	√	√	√	√	√	√	√	√	√	√	√	√
WE	Wood Essence	√	√	√	√	√	√	√	√	√	√	√	√	√	√
LZ	LineZ	30	30	√	√	32	60	60	√	√	60	60	60	60	√
AW	Ashwood	√	√	√	√	√	√	√	√	√	√	√	√	√	√
GV	Groovy	√	√	√	√	√	√	√	√	√	√	√	√	√	√
LR	Soft Leather	√	√	√	√	√	√	√	√	√	√	√	√	√	√
GR	Granite	√	√	√	√	√	√	√	√	√	√	√	√	√	√
CR	Crystal	√	√	√	√	√	√	√	√	√	√	√	√	√	√
SL*	Slate	30	30	√	√	√	60	60	√	√	√	60	60	60	√
SX	StoneX	√	√	√	√	√	√	√	√	√	√	√	√	√	√

*Slate (SL) not available in Vertical Grade

√ = Size is Available - No Additional Square Feet Billed
Must Order Quantity of 2 (Cut From 60 Inch Sheets)
Customer Will Be Billed For Square Feet Listed - Not Ordered
Must Order Quantity of 2 (each billed for ft ² listed)

Pionite Cutting Policy:

- Pionite will cut a minimum of 1 sheet up to a maximum 10 sheets of larger sized panels to create non-stocked sizes to complete an order.
- For orders over 10 sheets of non-stocked sizes, Panolam reserves the right to submit the order for production.
- Unless otherwise noted in the chart above, there is no additional charge for cuts (some exceptions apply).
- Unless otherwise noted for certain styles, products ordered in 30" widths will be cut from 60" sheets and must be ordered in increments of 2.

Pionite Product Codes and Grades

Standard HPL

CODE	THICKNESS	DESCRIPTION	MINIMUMS
F28	.028"	Vertical Postforming	Wallboard colors/standard finish no minimums; non-standard finish 5 sht min
F39	.039"	Horizontal Postforming	Wallboard colors/standard finish no minimums; non-standard finish 5 sht min
G48*	.048"	General Purpose/Standard Grade	Wallboard colors/standard finish; 5 sht min*

* G48 General Purpose Grade may not be available in all DC's.

See Pionite Stock List for grades and sizes inventoried at Pionite Distribution Centers.

ABSTRACTS

AB221	Cradle of Liberty	SD
AB300	Head Over Heels	SD
AB300	Head Over Heels	FL
AB400	Happy Hour	SD
AE011	Charcoal Chromatix	CR
AE021	Graphite Spektrum	SD
AE060	Stargazing	SD
AE100	Little Black Dress	PV
AG021	Sable	SD
AG031	First N Main	SD
AG081	Sugar Pie	SM
AG130	Cookies & Cream	SM
AG180	Meteoric Metallo	SD
AG371	Cardamom Fiber	SD
AG415	Old Friend	SD
AG471	Cinder Gray Concrete	SD
AG500	Cake Batter	LR
AG561	Cubicle Papel	SD
AG601	Pearl of the Orient	SD
AG611	Graveyard of the Atlantic	SD
AG750	Daydreaming	SD
AG801	Jumping In Puddles	SD
AT106	Grandiose Grid	SD
AT231	Manila Linen	SD
AT301	Beige Linen	SD
AT371	Cressida	SD
AT440	Connected Cubes	SD
AT650	Cavalcade South	SD
AT660	Crisscross	SD
AT680	Travelin Light	SD
AT710	Gold Pannin	SD
AT970	Mud Pie	LR
AT981	Coriander Fiber	SD
AT988	Beachcomber	SD
AT991	Wheat Fiber	SD
AV250	Passin Through	SD
AV674	Olive Organix	SD
AV751	Celery Fiber	SD
AV971	Moonlighting Papel	SD
AV981	IL Palio Papel	SD
AW300	Love Letters	SD
AW785	White Spektrum	SD
AW871	Vanilla Fiber	SD
PFA51	Gridlock in L.A.	SD
PFA60	Negotiating in Geneva	SD
WF131	Vana	SD
WF181	Ice Fishin'	SD

SOLIDS

AT965	Mellow Marron	SD
AW200	Bridal Blanco	SD
HP451	Pepperdust	SD
HP565	Storm Gray	SD
SB006	Indigo Blue	SD
SB007	Navy Blue	SD
SB009	Royal Blue	SD
SB040	Blueberry Hill	SD
SB027	Summer Vacation	SD
SB027	Summer Vacation	GL
SE101	Black	SD
SE101	Black	CR
SE101	Black	AW
SG203	Pumice	SD
SG204	Mercury	SD
SG208	Limestone	SD
SG210	Greige	SD
SG211	Ingot Gray	SD
SG213	Opti Gray	SD
SG214	Bankers Gray	SD
SG224	Stonedust	SD
SG228	Slate	SD
SG240	Moss Gray	SD
SG241	Folkstone Gray	SD
SG246	Dolphin Gray	SD
SG254	Ash Gray	SD
SO312	Bittersweet	SD
SP401	Royal Burgundy	SD
SP414	Tutti Frutti	SD
SR505	Navajo Red	SD
SR520	Primary Red	SD
SR525	Sweet 16	SD
SR525	Sweet 16	FL
SR537	First Kiss	SD
SR537	First Kiss	FL
ST604	Nubian Brown	SD
ST606	Taupe	SD
ST655	Almond	SD
SV709	Springtime	SD
SV713	Surfin' USA	SD
SV750	Fresh Cut Grass	SD
SV750	Fresh Cut Grass	GL
SW803	Eggshell White	SD
SW806	Carnation White	SD
SW806	Carnation White	AW
SW811	White	SD
SW813	Ice White	SD
SW826	Angel White	SD

SW826	Angel White	GL
SW836	Winter White	SD
SY913	Forsythia	SD
SY914	Primary Yellow	SD

STONES

AG011	Estella	SD
AG041	Shooting Star	SX
AG361	Graphite Talc	SD
AG381	Mineral Talc	SD
AT161	Rocky Mountain High	SD
AT181	Agatha	SD
AT191	Viola	SD
AV781	Sage Coral	SD
AW141	Rock of Ages	SD
ME011	Pyrenees Marble	GL
ME051	Arctic Flash	SD
ME100	Faded Memories	SD
MG071	Bernard	GR
MG115	Moon Dust	SX
MG120	Harold	SX
MG130	Abraham	SX
MG160	Upland Stone	SL
MG170	Hedgerow	SL
MG180	Galactic Dust	SD
MR120	Louise	SX
MR125	Theodore	SX
MR130	Rose Granite	SD
MT250	Man On The Moon	SD
MT310	Frederick	GR
MT330	City of Lights	SD
MT390	Hazel	SX
MT440	Cornwall	SD
MT500	Rock Around the Clock II	SD
MW550	White Fiesta	SD
MW570	Polar Cap	SL

WOODGRAINS

AG071	Macadamia Nut	SD
AY120	Gingersnap	SD
HP336	Sunset	SD
HP359	Thunderstorm	PV
HP360	Afternoon Showers	SD
HP689	Backwoods Sycamore	SD
PFA42	Tea Party in Boston	SD
PFA48	Sipping Seattle Java	SD
WA001	Clear Ash	SD
WA030	Picnic In The Park	SD
WA030	Picnic In The Park	SM

** Only available in Forming Grades

WA090	Dining By Candlelight	SD	WP125	Seems Likatre	SD	WX421	Witchcraft	PV
WA110	Catching Fireflies	SD	WP130	Molten Lava	SD	WX421	Witchcraft	SD
WA120	Afternoon Nap	SD	WP140	Licorice Stick	SD	WX440	Black Forest Cake	SD
WC115	Aimtoo Savatre	SD	WP500	S'mores	LZ	WX600	Mocha Almond Fudge	SD
WC210	Chocolate Malt	PV	WT741	Taj Teak	SD	WX800	Lunar Legno	SD
WC230	Butter Toffee	PV	WT790	Wedding Cake	SD	WY031	Formal Mahogany	SD
WC331	Victorian Cherry	PV	WT790	Wedding Cake	BB	WY131	Silvio	SD
WC411	Yorkshire Cherry	SD	WT850	Peach Cobbler	SD	WY160	Absolute Acajou	SD
WC421	Oiled Cherry	SD	WT860	Tailgating	SD	WY160	Absolute Acajou	TL
WC431	Millwork Cherry	PV	WT870	Sleeping In	SD	WY351	Jewel Mahogany	PV
WC521	Shaker Cherry	SD	WT870	Sleeping In	TL	WZ150	Peanut Brittle	SD
WC652	Coastal Cottage	WE	WT880	Cool Autumn Night	SD	WZ160	Earl Grey Sorbet	WE
WE261	White Elm	SD	WW011	Kingsley	SD	WZ460	Toasted Coconut	WE
WE261	White Elm	SM	WW011	Kingsley	AB			
WE360	America's Pastime	SD	WW050	Walnut Grove	SD			
WM115	Sugar Maple II	SD	WW050	Walnut Grove	TL			
WM221	Amber Curly Maple	SD	WW120	A Good Book	WE			
WM791	Hardrock Maple	SD	WW160	Pralines & Cream	SD			
WM951	Honey Maple	SD	WW160	Pralines & Cream	FL			
WO095	Ornate Oak	SD	WW185	Oatmeal Cookie	SD			
WO581	Wisconsin Oak	SD	WW561	Spice Walnut	SD			
WO680	Crackle Crunch	LZ	WW601	Cinnamon Noce	SD			
WO862	Hearth Oak	SD	WW971	Gunstock Savoy Walnut	SD			
WO891	Sherwood Oak	SD	WX031	Pearwood	SD			
WO951	Fine Oak	SD	WX041	Anigre	SD			
WP110	Looks Likatre	SD	WX110	Smooth Paddlin	SD			
WP115	Appears Likatre	SD	WX170	Tiramisu	SD			
WP120	Leave Likatre	SD	WX230	Opto Printatre	SD			

Specialty Product Types

ThruColor™ HPL

ThruColor™ HPL offers seamless color along the routed edges of case goods, retail fixtures, and furniture.

ThruColor™ HPL can only be made in Class III and Class C fire rated applications.

This product cannot be postformed.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
M01/M02	.028"	.028"tk ThruColor™ HPL (Not available in SL Finish)	10 sht minimum unless in stock
M39/M40	.039"	.039"tk ThruColor™ HPL	No minimum for stocked items. All others 10 sht minimum unless in stock.
M55/M56	.050"	.050"tk ThruColor™ HPL	10 sht minimum unless in stock

Size Options:

WIDTHS		LENGTHS
48"	X	120"

Other sizes on a made-to-order basis.

Finish Options: All finish options for Standard Pionite HPL are available. Upcharges may apply.

Pattern Availability: Most of Pionite's patterns or colors can be ordered as ThruColor™ HPL on a made-to-order basis. WF181 Ice Fishin' is not available in ThruColor™ HPL.

Minimums and upcharges may apply.

The following ThruColor™ HPL colors are stocked at various Pionite distribution centers. Stocking levels may vary by product.

CW803	Eggshell White	SD	CW836	Winter White	GL
CW826	Angel White	SD	CG210	Greige	SD
CW826	Angel White	GL	CG214	Bankers Gray	SD

Note - Black ThruColor™ HPL: Pionite uses black core paper for standard black HPL offerings. Therefore, standard HPL can be used in lieu of ThruColor™ HPL when a black surface is specified. See your Pionite representative for further details.

Fiber Reinforced Laminate (FRL®)

Fiber Reinforced Laminate (FRL®) is the ideal wall surfacing solution for high traffic environments that need to be aesthetically pleasing and stay looking sharp. A patented product from Panolam Surface Systems, this Class A solid construction with fiberglass reinforcement gives FRL panels their unique qualities. These include ease of application, job-site workability, long-lasting style and durability year-after-year. FRL panels are high-impact resistant, easy to clean and come in a wide range of colors and finishes.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
X62	062"	.062"tk sanded back	5 sht minimum including digital. Cross Grain 25 sht minimum.
X75	.075"	.075"tk	5 sht minimum including digital. Cross Grain 25 sht minimum.
XM8	.075"	IMO Certified	

Size Options:

	WIDTHS		LENGTHS
SD, CR, LR, AW, WE finishes	36", 48", 60"	X	96", 120"
LZ finishes	48"	X	96"

Other sizes are available on a project by project basis. Cross Grain FRL-25 sheet min.

Finish Options:

FINISH NAME	CODE				
Ashwood	AW	LineZ	LZ	Soft Leather	LR
Crystal	CR	Textured / Suede	SD	Wood Esscence	WE

Lead time: 10 days from factory unless cross grain or digital, then 20 days from factory.

Pattern Availability: Available in most solid colors, patterns, woodgrains, custom digital, and screen print on a made-to-order basis. WF181 Ice Fishin' is not available in FRL.

Due to its unique composition, FRL laminate will vary in color and pattern clarity from standard corresponding products. Samples may be required, please contact your local Panolam representative for more information or to obtain a sample.™

ThickLam™

Thick phenolic is designed for applications where the decorative surface must contribute to the structural stability of the finished assembly.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
D20	.125"	.125" tk double faced thick phenolic	5 sht minimum unless in stock
D21	.125"	.125" tk double faced thick phenolic black core	5 sht minimum unless in stock
D44	.250"	.250" tk double faced thick phenolic	5 sht minimum unless in stock
D45	.250"	.250" tk double faced thick phenolic black core	5 sht minimum unless in stock
D56	.500"	.500" tk double faced thick phenolic	2 sht minimum unless in stock
D57	.500"	.500" tk double faced thick phenolic black core	2 sht minimum unless in stock
D68	.750"	.750" tk double faced thick phenolic	2 sht minimum unless in stock
D69	.750"	.750" tk double faced thick phenolic black core	2 sht minimum unless in stock
D74	1.00"	1.00" tk double faced thick phenolic	1 sht minimum
D75	1.00"	1.00" tk double faced thick phenolic black core	1 sht minimum

Size Options:

WIDTHS		LENGTHS
48"	X	96"

Finish Options: Gloss finish (GL) is NOT available. All other finish options offered in Standard HPL are available. Upcharges may apply.

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis. WF181 Ice Fishin' not available in Thicklam.

For specialty ThickLam products, please refer to the product section. i.e. ChemGuard and ESD.

ChemGuard

ChemGuard has been tested and proven to have superior chemical resistance and significantly higher NEMA wear value than competitive laminates. It provides resistance to acids/bases, solvents, stains, indicators and general reagents.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
H28	.027"	.027"tk chemical resistant	5 sht minimum unless in stock
H39	.039"	.039"tk chemical resistant	5 sht minimum unless in stock
H48	.048"	.048"tk chemical resistant	5 sht minimum unless in stock
HD8	.750"	.750"tk chemical resistant	2 sht minimum unless in stock
HD9	1.00"	1.00"tk chemical resistant	1 sht minimum
HDI	1.00"	1.00"tk chemical resistant black core	1 sht minimum

Size Options:

WIDTHS		LENGTHS
48"	X	96", 120", 144"
60"	X	96", 120", 144"

Finish Options:

FINISH NAME	CODE
Suede	SD
Crystal	CR

Pattern Availability: ChemGuard is available in solid colors, patterns, and woodgrains on a made-to-order basis.

Electro Static Dissipative (ESD)

ESD is an electrostatic dissipative laminate designed for work surfaces in the manufacture and assembly of static-sensitive electronic components. ESD offers the user a static safe work surface with the performance of a high pressure decorative laminate.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
A28	.028"	.028"tk ESD post formable	5 sht minimum unless in stock
A38	.035"	.035"tk ESD post formable	5 sht minimum unless in stock
AD7	.118"	.118"tk table mat	5 sht minimum unless in stock

Size Options: All standard size shown in the Size Availability Chart above apply.

Finish Options:

FINISH NAME	CODE
Suede ESD	LS

Pattern Availability: ESD panels are available in solid colors only.

Fire Rated

Fire Rated laminate is designed for interior horizontal and vertical applications where a decorative surface must resist combustion and inhibit smoke production. These laminates are classified in the U.S. and Canada by Underwriters Laboratories, Inc. under file F4642 and has the U.S. Coast Guard approval for Marine Applications for Interior Finishes.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
K32	.031"	.031"tk fire retardant	5 sht minimum unless in stock
K51	.049"	.049"tk fire retardant	5 sht minimum unless in stock
KB0	.031"	.031"tk fire retardant backer	5 sht minimum unless in stock
KB8	.049"	.049"tk fire retardant backer	5 sht minimum unless in stock
KD7	.750"	.750"tk fire retardant	2 sht minimum unless in stock

Size Options:

WIDTHS		LENGTHS
48"	X	96", 120"
60"	X	96", 120", 144"

Finish Options: All finish options available in Standard HPL. Upcharges may apply.

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis. Fire Rated ThickLam is available in brown core only.

Marker Board

Marker Board provides a nonabsorbent, dry erase-compatible surface suitable for a variety of applications for boardrooms, schools, clinics and hospitals, offices, conference rooms, individual workstations, team-based work spaces, and any other location where dry erase characteristics are desired.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
MB2	.028"	.028"tk Marker Board	5 sht minimum unless in stock
MB1	.048"	.048"tk Marker Board	5 sht minimum unless in stock

Size Options:

WIDTHS		LENGTHS
48"	X	96", 144"
60"	X	96", 144"

Finish Options:

FINISH NAME	CODE
Gloss	GL

Pattern Availability: Standard colors are SW844 Frosty White, SW845 Snoflake, and SE109 Black. Available in most solid colors, patterns, woodgrains, custom digital, and screen print on a made-to-order basis. SG241 Folkstone Grey is not available in Marker Board. Sample is recommended.

Hi-Wear

Hi-Wear laminate is manufactured for application to interior horizontal and vertical surfaces where decorative surfaces require added wear resistance due to scuffing and abrasion. The product offers over five times the wear resistance of standard grade laminate.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
I28	.028"	.028"tk Hi-Wear Overlay	5 sht minimum
I29	.028"	.028"tk Black Core Hi-Wear Overlay	5 sht minimum
I48	.048"	.048"tk Hi-Wear Overlay	5 sht minimum
I49	.048"	.048"tk Black Core Hi-Wear Overlay	5 sht minimum

Size Options: All standard sizes shown in the Size Availability Chart above apply.

Finish Options:

FINISH NAME	CODE				
Ashwood	AW	LineZ	LZ	Soft Leather	LR
Crystal	CR	Textured / Suede	SD	Wood Esscence	WE

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis.

Due to its unique composition, Pionite Hi-Wear laminate will vary in color from corresponding colors of standard HPL. This effect is more pronounced in darker colors and patterns. **Sample evaluation is required.**

Cross Grain

Cross graining requires that the decorative layers be turned 90 degrees to run the width of the panel. These are available on a make-to-order basis only. **Sample evaluation is required.**

Cross Grain is non-postformable.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
J28	.028"	.028"tk Black Core Cross Grain	25 sht minimum
J29	.028"	.028"tk Cross Grain	25 sht minimum
J48	.048"	.048"tk Cross Grain	25 sht minimum
J49	.048"	.048"tk Black Core Cross Grain	25 sht minimum

Size Options: All standard size shown in the Size Availability Chart above apply.

Finish Options:

FINISH NAME	CODE
Textured / Suede	SD
Velvet	VE
Super Matte	SM
Polished Velvet	PV
Medium Gloss	MG
Gloss	GL
Crystal	CR

Pattern Availability: Available in all patterns and woodgrains on a made-to-order basis. **Sample evaluation is required.**

Custom Digital HPL

Custom Digital Laminates allow any image to be produced in a laminate sheet. Artwork can include photographs, unique patterns, logos, or any other graphic wanted to make a space truly unique.

CODE	THICKNESS	DESCRIPTION	MINIMUMS*
J28	.028"	.028"tk Black Core Digital	1 sht minimum
J29	.028"	.028"tk Digital	1 sht minimum
J48	.048"	.048"tk Digital	1 sht minimum
J49	.048"	.048"tk Black Core Digital	1 sht minimum

Size Options: All standard size shown in the Size Availability Chart above apply.

*For Digital Specialty Products; i.e. Marker Board and FRL, please refer the product section for minimums.

Finish Options: Finish availability is dictated by the substrate on which the graphic is used (ie, HPL, FRL®, ThickLam, etc.)

Digital Artwork Requirements

- Requires use of white or light colored backgrounds.
- NOT intended for solid colors.
- All artwork must be supplied by the customer.
- Resolution should be as high as practical. 200+ DPI at full size is usually sufficient.
- Files should be set up for printing as full sheets at full size.
- Vector Graphics should be sent in one of the following formats: Adobe Illustrator (.ai), Adobe PDF, or Encapsulated Post Script (.eps)
- Bitmap files / Raster Images (photos) should be sent in one of the following formats: Photoshop (.psd), .tiff, or .jpeg.
- A 12"X12" sample will be provided for approval before full size production begins.

Other parameters may apply. Please contact your Pionite representative for more information.

Screen Print

Artwork and sample approval required.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
J28	.028"	.028"tk Black Core Screen Print	50 sht minimum
J29	.028"	.028"tk Screen Print	50 sht minimum
J48	.048"	.048"tk Screen Print	50 sht minimum
J49	.048"	.048"tk Black Core Screen Print	50 sht minimum

Size Options: All standard sizes shown in the Size Availability Chart above apply.

Finish Options: Finish availability is dictated by the substrate on which the graphic is used (ie, HPL, FRL®, ThickLam, etc.)

Screen Print Artwork Requirements

- All screen print artwork must be vector art and should be sent in one of the following formats: Adobe Illustrator (.ai), or Adobe PDF.
- All artwork must be supplied by the customer. Artwork must show placement on full size sheet.
- Colors are run one at a time so every color adds a screen and production run to the design.
- There will be additional charges for film and screens. These are based on the size of the material and can vary based on number of colors and size of image.
- Some colors require multiple passes to achieve opacity; i.e. printing white on dark blue or black paper
- A 12"X12" sample will be provided for approval before full size production begins.

Other parameters may apply. Please contact your Pionite representative for more information.

Cabinet Liner

Cabinet Liner provides a durable and attractive surface to the inside of cabinets and drawers. Cabinet Liner also imparts dimensional stability to substrate that is faced with high pressure decorative laminate. It provides the fabricated piece with balance and protection from the effects of humidity in their normal use.

CODE	THICKNESS	DESCRIPTION	MINIMUMS
C20	.020"	.020"tk Cabinet Liner	40 sht min; order increments of 40 shts
C21	.020"	.020"tk Cabinet Liner black print/black core	40 sht min; order increments of 40 shts

Size Options:

WIDTHS		LENGTHS
30" *	X	144"
48"	X	96"
60"	X	144"

**Must be ordered in quantities of 2*

Finish Options:

FINISH NAME	CODE
Matte	M

Pattern Availability: Available in all solid colors, patterns, and woodgrains on a made-to-order basis.

Backer

CODE	THICKNESS	DESCRIPTION	MINIMUMS
B20	.020"	.020"tk Backer	250 sht minimum unless in stock
B28	.028"	.028"tk Backer	250 sht minimum unless in stock
B37	.037"	.037"tk Backer	250 sht minimum unless in stock
B48	.048"	.048"tk Backer	250 sht minimum unless in stock
KB0	.031"	.031"tk Fire Rated Backer	5 sht minimum unless in stock
KB8	.049"	.049"tk Fire Rated Backer	5 sht minimum unless in stock

Size Options:

WIDTHS		LENGTHS
30" *	X	96", 120", 144"
48"	X	96"
60"	X	96", 120", 144"
60"	X	144"

**Must be ordered in quantities of 2*

