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ASTM E 84 Surface Burning Characteristics of "Fрати 01A Eбano Luanda" Composite Panel Assembly

A Report To:	Mercury Wood Products 918 Edgeley Blvd. Vaughan, Ontario L4K 4V4
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Attention:	Kevin Humphries
Submitted by:	Fire Testing
Report No.	12-002-240(B) 4 Pages
Date:	April 5, 2012

ACCREDITATION To ISO/IEC 17025 for a defined Scope of Testing by the International Accreditation Service

SPECIFICATIONS OF ORDER

Determine the Flame Spread and Smoke Developed Indices based upon a single test conducted in accordance with ASTM E 84-12 as per our Quotation No. 12-002-03156 accepted March 21, 2012.

SAMPLE IDENTIFICATION (Exova sample identification number 12-002-S0240-2)

High pressure laminate, nominally 4 mm in thickness, identified as:
"Fрати 01A Eбano Luanda"

TEST PROCEDURE

The method, designated as ASTM E 84-12 "Standard Method of Test for Surface Burning Characteristics of Building Materials", is designed to determine the relative surface burning characteristics of materials under specific test conditions. Results are expressed in terms of Flame Spread Index (FSI) and Smoke Developed (SD).

Although the procedure is applicable to materials, products and assemblies used in building construction for development of comparative surface spread of flame data, the test results may not reflect the relative surface burning characteristics of tested materials under all building fire conditions.

SAMPLE PREPARATION

The test sample consisted of a total of 3 sections of material, each approximately 0.38 inches (10 mm) in total thickness (including substrate) by 21 inches (533 mm) in width by 96 inches (2438 mm) in length. The laminate was adhered to a 0.25 inch (6 mm) thick, reinforced cement board substrate using 3M Contact Adhesive. The sections were butted together to form the requisite specimen size. Since no specific definition, procedure or criteria are provided in ASTM E 84-12 with regard to determining "constant weight" (as stated in section 6.4), the sample was conditioned at a temperature of $73 \pm 5^\circ\text{F}$ ($23 \pm 3^\circ\text{C}$) and a relative humidity of $50 \pm 5\%$ for a minimum period of 24 hours prior to testing. During testing the sample was self-supporting.

The testing was performed on: 2012-03-26

SUMMARY OF TEST PROCEDURE

The tunnel is preheated to $150 \pm 5^\circ\text{F}$ ($66 \pm 2.8^\circ\text{C}$), as measured by the floor-embedded thermocouple located 23.25 feet (7087 mm) downstream of the burner ports, and allowed to cool to $105 \pm 5^\circ\text{F}$ ($40.5 \pm 2.8^\circ\text{C}$), as measured by the floor-embedded thermocouple located 13 feet (3962 mm) from the burners. At this time the tunnel lid is raised and the test sample is placed along the ledges of the tunnel so as to form a continuous ceiling 24 feet (7315 mm) long, 12 inches (305 mm) above the floor. Three 8 foot (2438 mm) sections of 0.25 inch (6 mm) cement board are then placed on the back side of the sample end-to-end, to protect the tunnel lid, and the lid is then lowered into place.

SUMMARY OF TEST PROCEDURE (continued)

Upon ignition of the gas burners, the flame spread distance is observed and recorded every 15 seconds. Flame spread distance versus time is plotted, ignoring any flame front recessions. Calculations are based on comparison with flame spread characteristics of select red oak, determined in calibration trials and arbitrarily established as 100. If the area under the curve (A) is less than or equal to 97.5 min·ft, FSI = 0.515·A; if greater, FSI = 4900/(195·A). Smoke Developed is determined by comparing the area under the obscuration curve for the test sample to that of inorganic reinforced cement board and red oak, arbitrarily established as 0 and 100, respectively.

TEST RESULTS

<u>SAMPLE</u>	<u>FSI</u>	<u>SD</u>
"Fрати 01A Eбano Luanda"	55	250

Observations of Burning Characteristics

- The sample ignited approximately 0.25 minutes after exposure to the test flame. Delamination of the surface facing was observed.
- The flame front propagated to a maximum distance of 11 feet (3.4 metres) at approximately 0.75 minutes.
- Smoke Developed was recorded during the test (see accompanying chart).

Authorities having jurisdiction usually refer to these categories:

	<u>Flame-Spread Index</u>	<u>Smoke Development</u>
Class 1 or A	0 - 25	450 Maximum
Class 2 or B	26 - 75	450 Maximum
Class 3 or C	76 - 200	450 Maximum

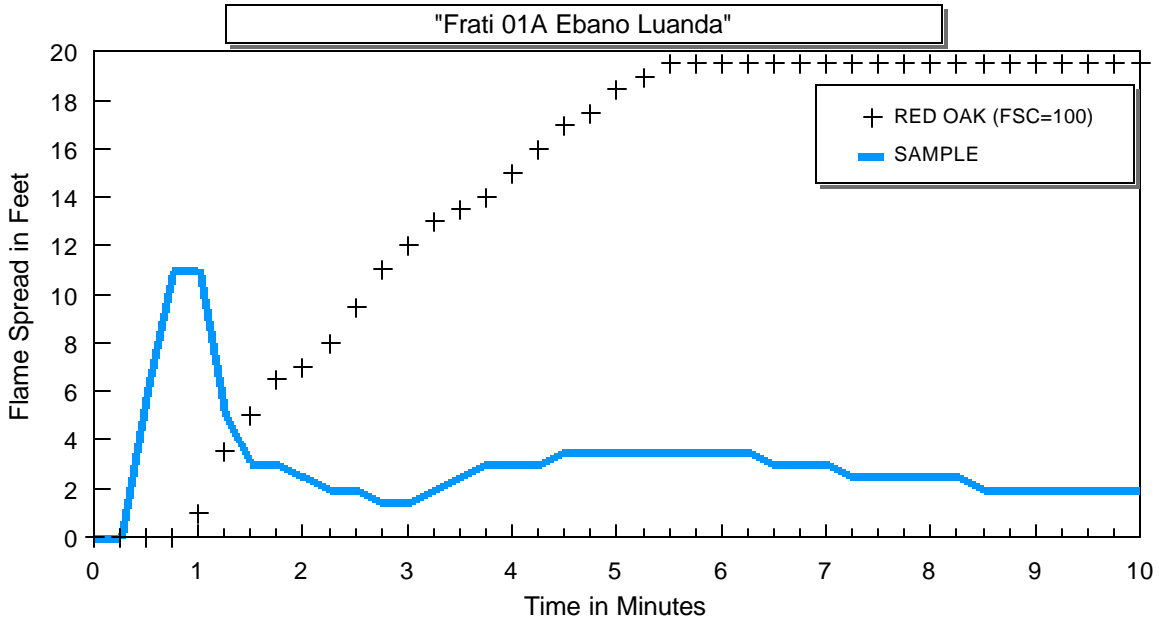
Note: This is an electronic copy of the report. Signatures are on file with the original report.

Robert A. Carleton,
Fire Testing.

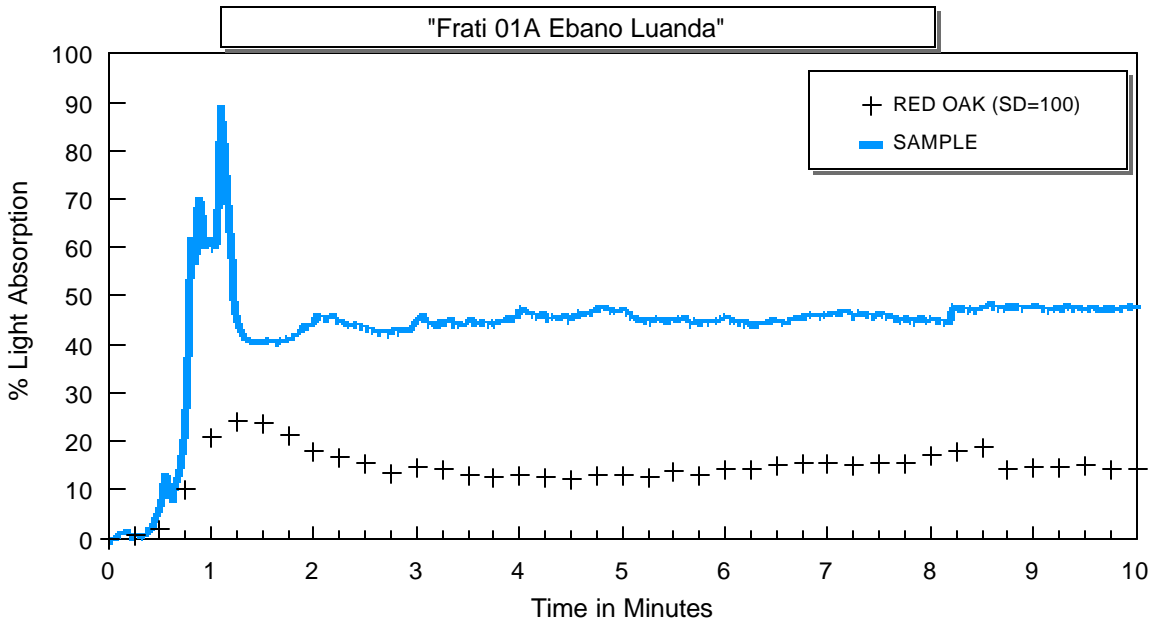
Ian Smith,
Fire Testing.

Note: This report and service are covered under Exova Canada Inc. Standard Terms and Conditions of Contract which may be found on the Exova website (www.exova.com), or by calling 1-866-263-9268.

FLAME SPREAD INDEX



SMOKE DEVELOPED



FSI
55

SD
250